

King Crimp Sanitary Stems

Feature

- Use with Dixon® King Crimp stainless steel or carbon steel sleeves and / or ferrules



Material

- 316 stainless steel stems



Hose I.D.	Description	Part #
1"	clamp end x hose shank	CSSR100CS
1-1/2"	clamp end x hose shank	CSSR150CS
2"	clamp end x hose shank	CSSR200CS
3"	clamp end x hose shank	CSSR300CS
4"	clamp end x hose shank	CSSR400CS

King Crimp Style Ferrules

Only use the crimp style shanks with the crimp style sleeves and ferrules. Due to differences in dimensions and tolerances for safety reasons, do not interchange other manufacturers' products with Dixon® products.



Hose I.D.	Hose O.D.		Work Pressure (PSI)	Ferrule I.D.	Ferrule Wall Thickness	Ferrule Overall Length	Carbon Steel Part #	304 Stainless Steel Part #
	From	To	King Crimp nipple					
1"	1-13/64"	1-16/64"	250	1.313"	.060"	2-13/16"	CF100-1CS	CF100-1SS
	1-17/64"	1-20/64"	250	1.375"	.060"	2-13/16"	CF100-2CS	CF100-2SS
	1-21/64"	1-24/64"	250	1.438"	.060"	2-13/16"	CF100-3CS	CF100-3SS
	1-25/64"	1-28/64"	250	1.500"	.060"	2-13/16"	CF100-4CS	CF100-4SS
	1-29/64"	1-32/64"	250	1.563"	.060"	2-13/16"	CF100-5CS	CF100-5SS
	1-33/64"	1-36/64"	250	1.625"	.060"	2-13/16"	CF100-6CS	CF100-6SS
	1-37/64"	1-40/64"	250	1.688"	.060"	2-13/16"	CF100-7CS	CF100-7SS
	1-41/64"	1-44/64"	250	1.750"	.060"	2-13/16"	CF100-8CS	CF100-8SS
	1-45/64"	1-48/64"	250	1.813"	.060"	2-13/16"	CF100-9CS	CF100-9SS
	1-49/64"	1-52/64"	250	1.875"	.060"	2-13/16"	CF100-10CS	CF100-10SS
1-1/2"	1-41/64"	1-44/64"	250	1.750"	.060"	2-13/16"	CF150-1CS	CF150-1SS
	1-45/64"	1-48/64"	250	1.813"	.060"	2-13/16"	CF150-2CS	CF150-2SS
	1-49/64"	1-52/64"	250	1.875"	.060"	2-13/16"	CF150-3CS	CF150-3SS
	1-53/64"	1-56/64"	250	1.938"	.060"	2-13/16"	CF150-4CS	CF150-4SS
	1-57/64"	1-60/64"	250	2.000"	.060"	2-13/16"	CF150-5CS	CF150-5SS
	1-61/64"	2"	250	2.063"	.060"	2-13/16"	CF150-6CS	CF150-6SS
	2-1/64"	2-4/64"	250	2.125"	.060"	2-13/16"	CF150-7CS	CF150-7SS
	2-5/64"	2-8/64"	250	2.188"	.060"	2-13/16"	CF150-8CS	CF150-8SS
	2-9/64"	2-12/64"	250	2.250"	.060"	2-13/16"	CF150-9CS	CF150-9SS
	2-13/64"	2-16/64"	250	2.313"	.060"	2-13/16"	CF150-10CS	CF150-10SS
	2-17/64"	2-20/64"	250	2.375"	.060"	2-13/16"	CF150-11CS	CF150-11SS
	2-21/64"	2-24/64"	250	2.438"	.060"	2-13/16"	CF150-12CS	CF150-12SS
2"	2-13/64"	2-16/64"	250	2.313"	.060"	3-1/8"	CF200-1CS	CF200-1SS
	2-17/64"	2-20/64"	250	2.375"	.060"	3-1/8"	CF200-2CS	CF200-2SS
	2-21/64"	2-24/64"	250	2.438"	.060"	3-1/8"	CF200-3CS	CF200-3SS
	2-25/64"	2-28/64"	250	2.500"	.060"	3-1/8"	CF200-4CS	CF200-4SS
	2-29/64"	2-32/64"	250	2.563"	.060"	3-1/8"	CF200-5CS	CF200-5SS
	2-33/64"	2-36/64"	250	2.625"	.060"	3-1/8"	CF200-6CS	CF200-6SS
	2-37/64"	2-40/64"	250	2.688"	.060"	3-1/8"	CF200-7CS	CF200-7SS
	2-41/64"	2-44/64"	250	2.750"	.060"	3-1/8"	CF200-8CS	CF200-8SS
	2-45/64"	2-48/64"	250	2.813"	.060"	3-1/8"	CF200-9CS	CF200-9SS
	2-49/64"	2-52/64"	250	2.875"	.060"	3-1/8"	CF200-10CS	CF200-10SS
	2-53/64"	2-56/64"	250	2.938"	.060"	3-1/8"	CF200-11CS	CF200-11SS
	2-57/64"	2-60/64"	250	3.000"	.060"	3-1/8"	CF200-12CS	CF200-12SS

King Crimp Style Ferrules



Only use the crimp style shanks with the crimp style sleeves and ferrules. Due to differences in dimensions and tolerances for safety reasons, do not interchange other manufacturers' products with Dixon® products.



Hose I.D.	Hose O.D.		Work Pressure (PSI)	Ferrule I.D.	Ferrule Wall Thickness	Ferrule Overall Length	Carbon Steel Part #	304 Stainless Steel Part #
	From	To	King Crimp nipple					
3"	3-13/64"	3-16/64"	250	3.313"	.090"	4"	CF300-1CS	CF300-1SS
	3-17/64"	3-20/64"	250	3.375"	.090"	4"	CF300-2CS	CF300-2SS
	3-21/64"	3-24/64"	250	3.438"	.090"	4"	CF300-3CS	CF300-3SS
	3-25/64"	3-28/64"	250	3.500"	.090"	4"	CF300-4CS	CF300-4SS
	3-29/64"	3-32/64"	250	3.563"	.090"	4"	CF300-5CS	CF300-5SS
	3-33/64"	3-36/64"	250	3.625"	.090"	4"	CF300-6CS	CF300-6SS
	3-37/64"	3-40/64"	250	3.688"	.090"	4"	CF300-7CS	CF300-7SS
	3-41/64"	3-44/64"	250	3.750"	.090"	4"	CF300-8CS	CF300-8SS
	3-45/64"	3-48/64"	250	3.813"	.090"	4"	CF300-9CS	CF300-9SS
	3-49/64"	3-52/64"	250	3.875"	.090"	4"	CF300-10CS	CF300-10SS
	3-53/64"	3-56/64"	250	3.938"	.090"	4"	CF300-11CS	CF300-11SS
	3-57/64"	3-60/64"	250	4.000"	.090"	4"	CF300-12CS	CF300-12SS
	3-61/64"	4"	250	4.063"	.090"	4"	CF300-13CS	CF300-13SS
	4-1/64"	4-4/64"	250	4.125"	.090"	4"	CF300-14CS	CF300-14SS
	4-5/64"	4-8/64"	250	4.188"	.090"	4"	CF300-15CS	CF300-15SS
4-9/64"	4-12/64"	250	4.250"	.090"	4"	CF300-16CS	CF300-16SS	
4"	4-13/64"	4-16/64"	250	4.313"	.090"	4"	CF400-1CS	CF400-1SS
	4-17/64"	4-20/64"	250	4.375"	.090"	4"	CF400-2CS	CF400-2SS
	4-21/64"	4-24/64"	250	4.438"	.090"	4"	CF400-3CS	CF400-3SS
	4-25/64"	4-28/64"	250	4.500"	.090"	4"	CF400-4CS	CF400-4SS
	4-29/64"	4-32/64"	250	4.563"	.090"	4"	CF400-5CS	CF400-5SS
	4-33/64"	4-36/64"	250	4.625"	.090"	4"	CF400-6CS	CF400-6SS
	4-37/64"	4-40/64"	250	4.688"	.090"	4"	CF400-7CS	CF400-7SS
	4-41/64"	4-44/64"	250	4.750"	.090"	4"	CF400-8CS	CF400-8SS
	4-45/64"	4-48/64"	250	4.813"	.090"	4"	CF400-9CS	CF400-9SS
	4-49/64"	4-52/64"	250	4.875"	.090"	4"	CF400-10CS	CF400-10SS
	4-53/64"	4-56/64"	250	4.938"	.090"	4"	CF400-11CS	CF400-11SS
	4-57/64"	4-60/64"	250	5.000"	.090"	4"	CF400-12CS	CF400-12SS
	4-61/64"	5"	250	5.063"	.090"	4"	CF400-13CS	CF400-13SS
	5-1/64"	5-4/64"	250	5.125"	.090"	4"	CF400-14CS	CF400-14SS
	5-5/64"	5-8/64"	250	5.188"	.090"	4"	CF400-15CS	CF400-15SS
5-9/64"	5-12/64"	250	5.250"	.090"	4"	CF400-16CS	CF400-16SS	

King Crimp Style Sleeves



• Only use the crimp style shanks with the crimp style sleeves and ferrules.

Due to differences in dimensions and tolerances for safety reasons, do not interchange other manufacturers' products with Dixon® products.



- For liquid service only
- Not intended for steam service

Hose I.D.	Hose O.D.		Work Pressure (PSI) King Crimp nipple	Sleeve I.D.	Sleeve Wall Thick.	Sleeve Overall Length	Carbon Steel Part #	304 Stainless Steel Part #	Aluminum Part #
	From	To							
1"	1-13/64"	1-16/64"	250	1.313"	.060"	2-1/2"	CS100-1CS	CS100-1SS	---
	1-17/64"	1-20/64"	250	1.375"	.060"	2-1/2"	CS100-2CS	CS100-2SS	CS100-2AL
	1-21/64"	1-24/64"	250	1.438"	.060"	2-1/2"	CS100-3CS	CS100-3SS	---
	1-25/64"	1-28/64"	250	1.500"	.060"	2-1/2"	CS100-4CS	CS100-4SS	CS100-4AL
	1-29/64"	1-32/64"	250	1.563"	.060"	2-1/2"	CS100-5CS	CS100-5SS	---
	1-33/64"	1-36/64"	250	1.625"	.060"	2-1/2"	CS100-6CS	CS100-6SS	CS100-6AL
	1-37/64"	1-40/64"	250	1.688"	.060"	2-1/2"	CS100-7CS	CS100-7SS	---
	1-41/64"	1-44/64"	250	1.750"	.060"	2-1/2"	CS100-8CS	CS100-8SS	---
	1-45/64"	1-48/64"	250	1.813"	.060"	2-1/2"	CS100-9CS	CS100-9SS	---
	1-49/64"	1-52/64"	250	1.875"	.060"	2-1/2"	CS100-10CS	CS100-10SS	---
1-1/2"	1-41/64"	1-44/64"	250	1.750"	.060"	2-1/2"	CS150-1CS	CS150-1SS	---
	1-45/64"	1-48/64"	250	1.813"	.060"	2-1/2"	CS150-2CS	CS150-2SS	---
	1-49/64"	1-52/64"	250	1.875"	.060"	2-1/2"	CS150-3CS	CS150-3SS	CS150-3AL
	1-53/64"	1-56/64"	250	1.938"	.060"	2-1/2"	CS150-4CS	CS150-4SS	---
	1-57/64"	1-60/64"	250	2.000"	.060"	2-1/2"	CS150-5CS	CS150-5SS	---
	1-61/64"	2"	250	2.063"	.060"	2-1/2"	CS150-6CS	CS150-6SS	---
	2-1/64"	2-4/64"	250	2.125"	.060"	2-1/2"	CS150-7CS	CS150-7SS	CS150-7AL
	2-5/64"	2-8/64"	250	2.188"	.060"	2-1/2"	CS150-8CS	CS150-8SS	---
	2-9/64"	2-12/64"	250	2.250"	.060"	2-1/2"	CS150-9CS	CS150-9SS	---
	2-13/64"	2-16/64"	250	2.313"	.060"	2-1/2"	CS150-10CS	CS150-10SS	---
2"	2-17/64"	2-20/64"	250	2.375"	.060"	2-1/2"	CS150-11CS	CS150-11SS	---
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	2-13/64"	2-16/64"	250	2.313"	.060"	2-7/8"	CS200-1CS	CS200-1SS	---
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2-45/64"	2-48/64"	250	2.813"	.060"	2-7/8"	CS200-9CS	CS200-9SS	---	
2-49/64"	2-52/64"	250	2.875"	.060"	2-7/8"	CS200-10CS	CS200-10SS	CS200-10AL	
2-53/64"	2-56/64"	250	2.938"	.060"	2-7/8"	CS200-11CS	CS200-11SS	CS200-11AL	
2-57/64"	2-60/64"	250	3.000"	.060"	2-7/8"	CS200-12CS	CS200-12SS	CS200-12AL	

King Crimp Style Sleeves



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- Not intended for steam service



Hose I.D.	Hose O.D.		Work Pressure (PSI) King Crimp nipple	Sleeve I.D.	Sleeve Wall Thick.	Sleeve Overall Length	Carbon Steel Part #	304 Stainless Steel Part #	Aluminum Part #
	From	To							
3"	3-13/64"	3-16/64"	200	3.313"	.090"	3-3/4"	CS300-1CS	CS300-1SS	---
	3-17/64"	3-20/64"	200	3.375"	.090"	3-3/4"	CS300-2CS	CS300-2SS	---
	3-21/64"	3-24/64"	200	3.438"	.090"	3-3/4"	CS300-3CS	CS300-3SS	---
	3-25/64"	3-28/64"	200	3.500"	.090"	3-3/4"	CS300-4CS	CS300-4SS	---
	3-29/64"	3-32/64"	200	3.563"	.090"	3-3/4"	CS300-5CS	CS300-5SS	CS300-5AL
	3-33/64"	3-36/64"	200	3.625"	.090"	3-3/4"	CS300-6CS	CS300-6SS	---
	3-37/64"	3-40/64"	200	3.688"	.090"	3-3/4"	CS300-7CS	CS300-7SS	CS300-7AL
	3-41/64"	3-44/64"	200	3.750"	.090"	3-3/4"	CS300-8CS	CS300-8SS	CS300-8AL
	3-45/64"	3-48/64"	200	3.813"	.090"	3-3/4"	CS300-9CS	CS300-9SS	---
	3-49/64"	3-52/64"	200	3.875"	.090"	3-3/4"	CS300-10CS	CS300-10SS	CS300-10AL
	3-53/64"	3-56/64"	200	3.938"	.090"	3-3/4"	CS300-11CS	CS300-11SS	---
	3-57/64"	3-60/64"	200	4.000"	.090"	3-3/4"	CS300-12CS	CS300-12SS	CS300-12AL
	3-61/64"	4"	200	4.063"	.090"	3-3/4"	CS300-13CS	CS300-13SS	---
	4-1/64"	4-4/64"	200	4.125"	.090"	3-3/4"	CS300-14CS	CS300-14SS	---
	4-5/64"	4-8/64"	200	4.188"	.090"	3-3/4"	CS300-15CS	CS300-15SS	---
	4-9/64"	4-12/64"	200	4.250"	.090"	3-3/4"	CS300-16CS	CS300-16SS	---
4"	4-13/64"	4-16/64"	175	4.313"	.090"	3-3/4"	CS400-1CS	CS400-1SS	---
	4-17/64"	4-20/64"	175	4.375"	.090"	3-3/4"	CS400-2CS	CS400-2SS	---
	4-21/64"	4-24/64"	175	4.438"	.090"	3-3/4"	CS400-3CS	CS400-3SS	---
	4-25/64"	4-28/64"	175	4.500"	.090"	3-3/4"	CS400-4CS	CS400-4SS	---
	4-29/64"	4-32/64"	175	4.563"	.090"	3-3/4"	CS400-5CS	CS400-5SS	---
	4-33/64"	4-36/64"	175	4.625"	.090"	3-3/4"	CS400-6CS	CS400-6SS	---
	4-37/64"	4-40/64"	175	4.688"	.090"	3-3/4"	CS400-7CS	CS400-7SS	---
	4-41/64"	4-44/64"	175	4.750"	.090"	3-3/4"	CS400-8CS	CS400-8SS	---
	4-45/64"	4-48/64"	175	4.813"	.090"	3-3/4"	CS400-9CS	CS400-9SS	---
	4-49/64"	4-52/64"	175	4.875"	.090"	3-3/4"	CS400-10CS	CS400-10SS	CS400-10AL
	4-53/64"	4-56/64"	175	4.938"	.090"	3-3/4"	CS400-11CS	CS400-11SS	CS400-11AL
	4-57/64"	4-60/64"	175	5.000"	.090"	3-3/4"	CS400-12CS	CS400-12SS	CS400-12AL
	4-61/64"	5"	175	5.063"	.090"	3-3/4"	CS400-13CS	CS400-13SS	---
	5-1/64"	5-4/64"	175	5.125"	.090"	3-3/4"	CS400-14CS	CS400-14SS	---
	5-5/64"	5-8/64"	175	5.188"	.090"	3-3/4"	CS400-15CS	CS400-15SS	---
	5-9/64"	5-12/64"	175	5.250"	.090"	3-3/4"	CS400-16CS	CS400-16SS	---

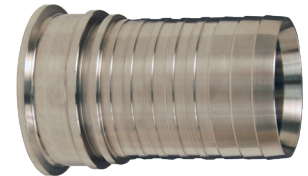
Dixon Sanitary Crimp Style Stems

Clamp End x Hose Shank

Features

- Sanitary style end
- Dixon sanitary crimp stems are only to be used with Dixon sanitary stainless steel crimp ferrules. See page 8
- Reference dixonvalve.com for crimp recommendations

Size	316 Stainless Steel Part #
1"	CSSR100-3A
1-1/2"	CSSR150-3A
2"	CSSR200-3A
2-1/2"	CSSR250
3"	CSSR300-3A
4"	CSSR400

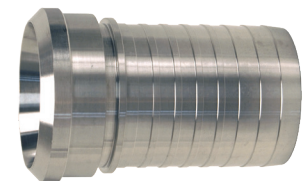


Bevel Seat End x Hose Shank

Features

- Bevel Seat style end
- Dixon sanitary crimp stems are only to be used with Dixon sanitary stainless steel crimp ferrules. See page 8
- Reference dixonvalve.com for crimp recommendations

Size	Nut Used	316 Stainless Steel Part #
1"	13H-G100	CBSR100
1-1/2"	IXAN24	CBSR150
2"	IXAN32	CBSR200
3"	IXAN300	CBSR300
4"	IXAN64	CBSR400



Tube Weld End x Hose Shank

Features

- Tube Weld style end
- Dixon sanitary crimp stems are only to be used with Dixon sanitary stainless steel crimp ferrules. See page 8
- Reference dixonvalve.com for crimp recommendations

Size	316 Stainless Steel Part #
1-1/2"	CTER150
2"	CTER200
3"	CTER300
4"	CTER400





Dixon Sanitary Crimp Ferrules

Features

- Manufactured in AISI 304 stainless steel
- Ferrules have a surface finish of 63 or better

Size	Hose O.D.		AISI 304 Stainless Steel Part #
	From	To	
1"	1-26/64"	1-28/64"	F16G-1453
	1-29/64"	1-31/64"	F16G-1500
	1-32/64"	1-34/64"	F16G-1547
	1-35/64"	1-37/64"	F16G-1594
	1-38/64"	1-40/64"	F16G-1641
	1-41/64"	1-43/64"	F16G-1687
	1-44/64"	1-46/64"	F16G-1734
	1-47/64"	1-49/64"	F16G-1781
1-1/2"	1-58/64"	1-61/64"	F24G-1969
	1-62/64"	2-1/64"	F24G-2031
	2-2/64"	2-5/64"	F24G-2094
	2-6/64"	2-9/64"	F24G-2156
	2-10/64"	2-13/64"	F24G-2219
	2-14/64"	2-17/64"	F24G-2281
	2-18/64"	2-21/64"	F24G-2344
	2-22/64"	2-25/64"	F24G-2406
2"	2-30/64"	2-33/64"	F32G-2531
	2-34/64"	2-37/64"	F32G-2594
	2-38/64"	2-41/64"	F32G-2656
	2-42/64"	2-45/64"	F32G-2719
	2-46/64"	2-48/64"	F32G-2766
	2-49/64"	2-51/64"	F32G-2815
	2-52/64"	2-55/64"	F32G-2875
	2-56/64"	2-59/64"	F32G-2938
	2-60/64"	2-63/64"	F32G-3000
	3"	3-3/64"	F32G-3063
3-4/64"	3-7/64"	F32G-3125	
2-1/2"	3"	3-3/64"	F40G-3063
	3-4/64"	3-7/64"	F40G-3125
	3-8/64"	3-11/64"	F40G-3188
	3-12/64"	3-15/64"	F40G-3250
	3-16/64"	3-19/64"	F40G-3313
	3-20/64"	3-23/64"	F40G-3375
	3-24/64"	3-26/64"	F40G3437
3"	3-36/64"	3-39/64"	F48G-3625
	3-40/64"	3-43/64"	F48G-3688
	3-44/64"	3-47/64"	F48G-3750
	3-48/64"	3-51/64"	F48G-3813
	3-52/64"	3-55/64"	F48G-3875
	3-56/64"	3-59/64"	F48G-3938
	3-61/64"	4"	F48G-4016
4"	4-40/64"	4-43/64"	F64G-4688
	4-44/64"	4-47/64"	F64G-4750
	4-48/64"	4-51/64"	F64G-4813
	4-52/64"	4-55/64"	F64G-4875
	4-56/64"	4-59/64"	F64G-4938
	5-5/64"	5-8/64"	F64G-5141

Limited Warranty

DIXON VALVE AND COUPLING COMPANY, LLC (herein called "Dixon") warrants the products described herein and manufactured by Dixon to be free from defects in material and workmanship for a period of one (1) year from date of shipment by Dixon under normal use and service. Its sole obligation under this warranty being limited to repairing or replacing, as hereinafter provided, at its option any product found to Dixon's satisfaction to be defective upon examination by it, provided that such product shall be returned for inspection to Dixon's factory within three (3) months after discovery of the defect. The repair or replacement of defective products will be made without charge for parts or labor. This warranty shall not apply to: (a) parts or products not manufactured by Dixon, the warranty of such items being limited to the actual warranty extended to Dixon by its supplier; (b) any product that has been subject to abuse, negligence, accident, or misapplication; (c) any product altered or repaired by others than Dixon; and (d) to normal maintenance services and the replacement of service items (such as washers, gaskets, and lubricants) made in connection with such services. To the extent permitted by law, this limited warranty shall extend only to the buyer and any other person reasonably expected to use or consume the goods who is injured in person by any breach of the warranty. No action may be brought against Dixon for an alleged breach of warranty unless such action is instituted within one (1) year from the date the cause of action accrues. This limited warranty shall be construed and enforced to the fullest extent allowable by applicable law.

Other than the obligation of Dixon set forth herein, Dixon disclaims all warranties, express or implied, including but not limited to any implied warranties of merchantability or fitness for a particular purpose, and any other obligation or liability. The foregoing constitutes Dixon's sole obligation with respect to damages, whether direct, incidental, or consequential, resulting from the use or performance of the product.

Some products and sizes may be discontinued when stock is depleted or may require a minimum quantity for ordering.

Limits of Liability

This brochure is intended as a product offering. It is not intended to be a user or technical manual. Information in this catalog is subject to change without notice. All users and distributors of products sold through this catalog should contact Dixon with questions of use, compatibilities, coupling procedures, and life of product. Our full-time engineering and test staff are always available to recommend uses and to assist distributors and users with any questions.



Safety



Safety logos, which appear throughout our catalog, are used as a reminder that the user should carefully review for the appropriateness of the product for the media, application, and environment in which it will be used.

NOTE: Because of the health hazards associated with contamination and lead content in drinking water systems, Dixon couplings, unless otherwise specifically approved, are not recommended for potable water service and should not be used in applications where drinking water will contact the wetted surfaces of the coupling.



WARNING: Dixon products may contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

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